

Date:
User:Tuesday, 16/12/2008 2:11:01 PM
Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: COLD WEATHER BAFFLE KIT
Job Number	: 44115		
Estimate Number	: 11266		
P.O. Number	:	Part Number	: D044717011
This Issue	: 16/12/2008 S.O. No. :	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : MACHINED PARTS	Drawing Revision	: N/A
Previous Run	: 39668	Material	:
Written By	:	Due Date	: 12/01/2009 Qty: 4 Um: Each
Checked & Approved By	: <u>JUL 08 12 16</u>		
Comment	: Est Rev:B Removed Manufacturing 05-12-06 JLM		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D044-717-011CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D3276041

Baffle Assembly LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Packing Kit

Qty Part Number

Description

Batch

1 D3276-041 Baffle Assembly LH

B39663

1X

B44246

9/1/03

50

4.0

D3276042

Baffle Assembly RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Packing Kit

Qty Part Number

Description

Batch

1 D3276-042 Baffle Assembly RH

44125

B44246
9/1/03
(2)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COLD WEATHER BAFFLE KIT

Job Number: 44115

Part Number: D044717011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D33831

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Packing Kit

Qty Part Number

Description Batch

1 D3383-1

Placard

39690

SS 09/01/19 (K2)

6.0

AN526C1032R7

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Packing Kit

Qty Part Number

Description Batch

8 AN526C1032R7

Screw

M10894

SS 09/01/19 (K2)

7.0

MS20426AD34

RIVET



Comment: Qty.: 16.0000 Each(s)/Unit Total : 64.0000 Each(s)

Pick:

Packing Kit

Qty Part Number

Description Batch

16 MS20426AD3-4

Rivet

M104374

SS 09/01/19 (K2)

8.0

MS21059L3

Nut Plate



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Packing Kit

Qty Part Number

Description Batch

8 MS21059L3

Nutplate

M107394

SS 09/01/19 (K2)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

6901-23 (2)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COLD WEATHER BAFFLE KIT

Job Number: 44115

Part Number: D044717011

Job Number:



Seq. #:	Machine Or Operation:	Description :
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10.0	PACKAGING 1	PACKAGING RESOURCE #1
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8x

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-717-011

Location: 10

PPP Rev: B

9/1/23

50

11.0	QC21	FINAL INSPECTION/W/O RELEASE
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09/01/26

Comment: FINAL INSPECTION/W/O RELEASE

Completion



MF 09-01-24